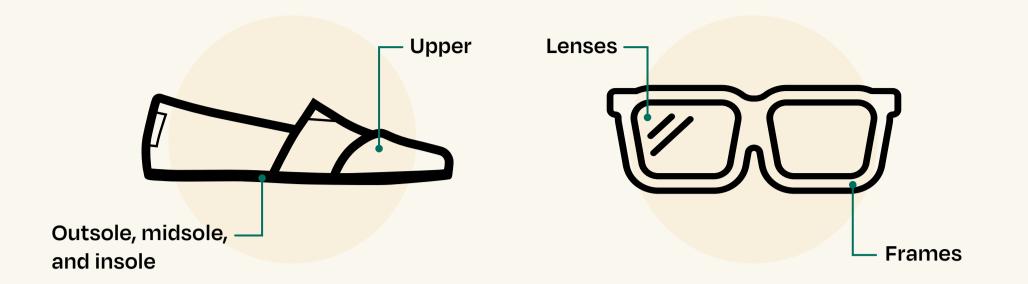
## earthwise<sup>™</sup> framework

earthwise<sup>™</sup> products are designed with the planet in mind. In order for a product to be considered earthwise<sup>™</sup>, at least one of its main components must contain more sustainable materials, and at a minimum percentage.



## **Main Components**



## **Materials and Processes**

Below are the current materials our designers choose from when designing with the planet in mind and the minimum percentages required to receive an earthwise™ label.

Attribute	Definition	Minimum Component
Recycled Cotton	Helps keep waste out of landfills and requires less water and energy than conventional cotton.	50%
100% Organic Cotton	Grown without the use of toxic chemicals or genetically modified seeds.	100%

REPREVE® Recycled Polyester	Made with post-consumer plastic bottles via a process that's lighter on water usage and greenhouse gas emissions.	50%
TENCEL™ Lyocell Fiber	A fiber made from wood pulp, which is harvested from sustainably managed forests.	50%
TENCEL™ LyocellX REFIBRA™	Made through a closed loop process that combines upcycled cotton scraps and wood pulp coming from sustainably managed forests. The result is super soft fabric that reduces waste.	50%
Eco-Fiber	A term for more sustainable materials like jute, hemp, and linen—all of which require less water and fewer chemicals than traditional fibers.	50%
Custom TOMS Insole	Custom insole with 50% more earth-friendly materials (25% recycled PU foam, 15% recycled rubber, 10% bio oil).	50%
OrthoLite® Insole	Made with recycled materials, like rubber.	26% eco content
Eco EVA	Derived from sugarcane, a renewable resource that removes carbon from the air.	50%
Recycled Strobel Board	Made from 70–80% recycled polyester.	70%
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